



PRINSCO

PRINSCO GOLDFLO WT® PIPE SPECIFICATION

Scope

This specification designates the requirements for 4- through 60- inch I.D. Prinsco GOLDFLO WT® pipe for use in gravity-flow drainage applications.

Pipe Requirements

Prinsco GOLDFLO pipe shall have annular exterior corrugations with a smooth interior allowing for a Manning's "n" design value of .012 and shall meet the following standards:

- 4- through 10- inch shall meet AASHTO M252, Type S
- 12- through 60- inch shall meet ASTM F2306 or AASHTO M294, Type S

Materials

GOLDFLO WT pipe and fabricated fittings shall be manufactured using High Density Polyethylene (HDPE) meeting the minimum requirements of cell classification of 424420C for 4- through 10- inch diameters and 435400C for 12- through 60- inch diameters, as defined and described in ASTM D3350 except the carbon black content should not exceed 4%.

The HDPE pipe material for 12- through 60- inch diameters shall be tested for slow crack growth resistance using the notched constant ligament-stress (NCLS) test as specified in sections 9.5 and 5.1 of AASHTO M294 and ASTM F2306, respectively. Average failure time of the five test specimens shall not be less than 24 hours.

Joint Performance

GOLDFLO WT pipe shall be joined using watertight bell and spigot type joints meeting AASHTO M252, M294 or ASTM F2306. The integral joints shall be watertight according to ASTM D3212. Gaskets shall be made of polyisoprene meeting the requirements of ASTM F477 and shall be installed by the manufacturer. An approved joint lubricant, available from the manufacturer, shall be applied to the bell and gasket during installation. GOLDFLO WT joints shall be assembled in accordance with the manufacturer's requirements to ensure installed watertight performance.

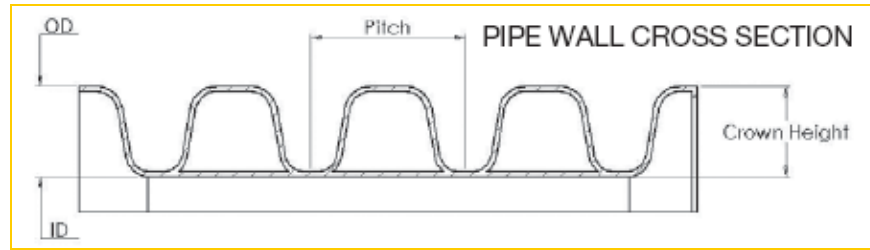
Fittings

Fittings shall meet the requirements of AASHTO M252, M294 or ASTM F2306. Standard fittings are available as listed in the Prinsco Product Catalog and custom fittings may be fabricated to customer specific requirements.

Physical Pipe Dimensions

Nominal ID (in)	Approximate OD (in)	Length (ft)	Corrugation Pitch (in)	Approximate Weight/foot (lb)	Min. Pipe Stiffness @ 5% Deflection (psi)
4"	4.6	20	.67	0.5	50
6"	7.1	20	.80	1.0	50
8"	9.5	20	1.00	1.7	50
10"	11.9	10, 20	1.30	2.3	50
12"	14.3	10, 20	2.00	3.1	50
15"	17.5	10, 20	2.67	4.5	42
18"	21.6	11, 20	3.00	6.5	40
24"	28.4	11, 20	4.00	11.0	34
30"	35	11, 20	4.00	14.6	28
36"	41.0	11, 20	4.00/ 4.70*	19.0	22
42"	47.5	11, 20	6.00/ 4.70*	25	20
48"	54	11, 20	6.00/ 4.70*	30	18
60"	66.5	20	5.90	40	14

*Contact your Prinsco sales representative to determine actual corrugation pitch.



Installation

Pipe and fittings shall be installed in accordance with ASTM D2321 and Prinsco's published installation guidelines. Minimum cover for AASHTO H-25 loads shall be 12" for 4- through 48-inch diameter pipe (18" for 60-inch pipe) to sub-grade in trafficked areas where flexible pavement is installed and shall be 12" for 4- through 48-inch diameter pipe (18" for 60-inch pipe) to the surface of rigid pavement. Contact your local Prinsco representative or visit www.prinsco.com for the latest installation guidelines.

Reference Specifications

This specification references the latest edition and revisions of the following standard specifications:

- AASHTO M294 – *Standard Specification for Corrugated Polyethylene Pipe, 300- to 1500-mm Diameter*
- AASHTO M252 - *Standard Specification for Corrugated Polyethylene Drainage Pipe*
- ASTM F2306 – *Annular Corrugated Profile-Wall Polyethylene (PE) Pipe and Fittings for Gravity-Flow Storm Sewer and Subsurface Drainage Applications*
- ASTM D3350 – *Standard Specification for Polyethylene Plastics Pipe and Fittings Materials*
- ASTM F477 – *Standard Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe*
- ASTM D3212 – *Standard Specification for Joints for Drain and Sewer Plastic Pipes Using Flexible Elastomeric Seals*
- ASTM D2321 – *Standard Practice for Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications*
- ASTM F2487 – *Standard Practice for Underground Infiltration and Exfiltration Acceptance Testing of Installed Corrugated High Density Polyethylene Pipelines*